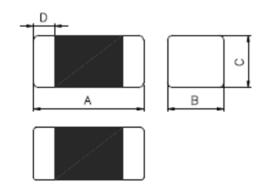


## **FEATRLRES**

- Monolithic inorganic material construction.
- Closed magnetic circuit avoids crosstalk.
- S.M.T. type.
- Suitable for reflow soldering.
- Shapes and dimensions follow E.I.A. spec.
- Available in various sizes.
- Excellent solder ability and heat resistance.
- High reliability.
- 100% Lead(Pb) & Halogen-Free and RoHS compliant.

## CONFIGRLRATIONS & DIMENSIONS ( unit in mm )



Size	Α	В	С	D
FCM3216	3.20±0.20	1.60±0.20	1.10±0.20	0.50±0.30

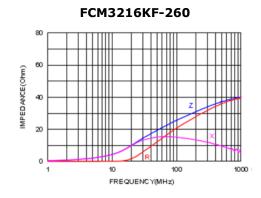
## **ELECTRICAL CHARACTERISTICS**

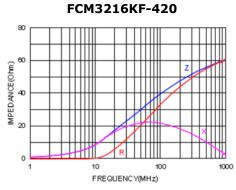
Number	Impedance $(\Omega)$	Test Frequency	DC Resistance (Ω)	Rated Current (mA)
		(MHz)	max.	max.
FCM3216KF-260T05	26±25%	100	0.20	500
FCM3216KF-310T05	31±25%	100	0.20	500
FCM3216KF-420T05	42±25%	100	0.20	500
FCM3216KF-500T05	50±25%	100	0.20	500
FCM3216KF-700T05	70±25%	100	0.20	500
FCM3216KF-900T05	90±25%	100	0.20	500
FCM3216KF-121T09	120±25%	100	0.15	900
FCM3216KF-151T09	150±25%	100	0.15	900
FCM3216KF-201T06	200±25%	100	0.35	600
FCM3216KF-221T07	220±25%	100	0.35	700
FCM3216KF-301T07	300±25%	100	0.35	700
FCM3216KF-471T04	470±25%	100	0.35	400
FCM3216KF-601T04	600±25%	100	0.40	400

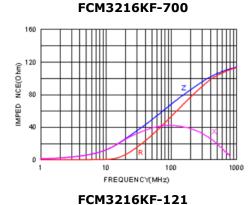


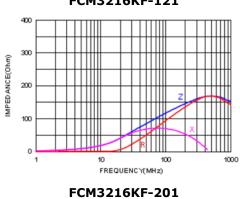
- Rated current: based on temperature rise test
- In compliance with EIA 595

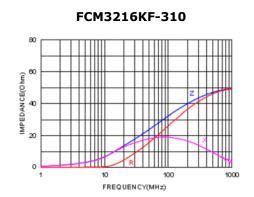
## **Impedance Frequency Characteristics(Typical)**

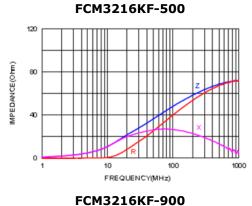


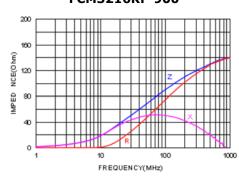


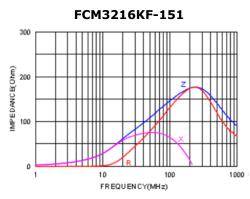




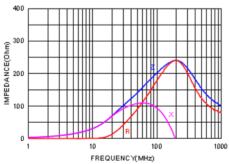




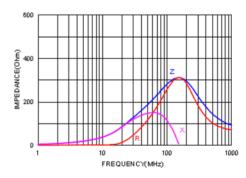




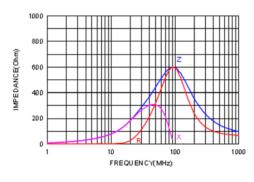


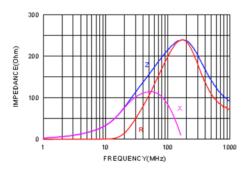




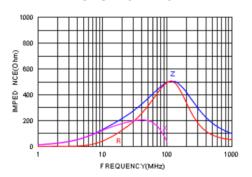


## FCM3216KF-601









# **Reliability and Test Condition**

Item	Performance	Test Condition
Operating temperature	-40~+125℃ (Including self - temperature rise)	
Storage temperature	110~+40°C,50~60%RH (Product with taping) 240~+125°C (on board)	
Electrical Performance Test		
Inductance	Refer to standard electrical characteristics list	HP4284A,CH11025,CH3302,CH1320,CH1320S LCR Meter.
DCR	Relet to statituate electrical characteristics list.	CH16502,Agilent33420A Micro-Ohm Meter.
Saturation Current (Isat)	Approximately△L30%	Saturation DC Current (Isat) will cause L0 to drop △L(%)
Heat Rated Current (Irms)	Approximately △T40°C	Heat Rated Current (Irms) will cause the coil temperature rise $\triangle T(C)$ .  1.Applied the allowed DC current 2.Temperature measured by digital surface thermometer
Reliability Test		·
Life Test		Preconditioning: Run through IR reflow for 2 times.( IPC/JEDEC J-STD-020DClassification Reflow Profiles)
		Temperature : 125±2℃(Inductor)
		Applied current : rated current
		Duration: 1000±12hrs
	Appearance : No damage.	Measured at room temperature after placing for 24±2 hrs



	T	Preconditioning: Pun through IP reflow for 2 times / IPC/IEDEC		
	Inductance: within±10% of initial value	Preconditioning: Run through IR reflow for 2 times.( IPC/JEDEC J-STD-020DClassification Reflow Profiles		
Load Humidity	Q : Shall not exceed the specification value.	Humidity: 85±2 * R.H,		
	RDC: within ±15% of initial value and shall not	Temperature : 85°ℂ±2°ℂ		
	exceed the specification value	Duration: 1000hrs Min. with 100% rated current		
	_	Measured at room temperature after placing for 24±2 hrs		
		Preconditioning: Run through IR reflow for 2 times.( IPC/JEDEC J-STD-020DClassification Reflow Profiles		
		1. Baked at50°C for 25hrs, measured at room temperature after placing		
		for 4 hrs. 2. Raise temperature to $65\pm2^{\circ}$ C 90-100%RH in 2.5hrs, and keep 3		
Moisture Resistance		hours, cool down to 25℃ in 2.5hrs.		
		3. Raise temperature to 65±2°C 90-100%RH in 2.5hrs, and keep 3		
		hours, cool down to $25\%$ in 2.5hrs,keep at $25\%$ for 2 hrs then keep at $-10\%$ for 3 hrs		
		4. Keep at 25°C 80-100%RH for 15min and vibrate at the frequency of		
		10 to 55 Hz to 10 Hz, measure at room temperature after placing for 1~2 hrs.		
		, , ,		
		Preconditioning: Run through IR reflow for 2 times.( IPC/JEDEC J-STD-020DClassification		
		Reflow Profiles Condition for 1 cycle		
Thermal shock		Step1 : -40±2°C 30±5min		
		Step2 : 25±2°C ≤0.5min		
		Step3 : 125±2°C 30±5min		
		Number of cycles : 500		
		Measured at room temperature after placing for 24±2 hrs		
		Oscillation Frequency: 10 ~ 2K ~ 10Hz for 20 minutes		
Vibration		Equipment : Vibration checker		
		Total Amplitude:1.52mm±10%		
		Testing Time: 12 hours(20 minutes, 12 cycles each of 3 orientations).		
		Shall be mounted on a FR4 substrate of the		
		following dimensions: >=0805 inch(2012mm):40x100x1.2mm		
Bending		<0805 inch(2012mm):40x100x0.8mm Bending depth: >=0805 inch(2012mm):1.2mm		
		<0805 inch(2012mm):0.8mm		
	4	duration of 10 sec.		
	Appearance: No damage. Impedance: within±15% of initial value	Peak Normal Wave Velocity		
	Inductance: within±10% of initial value	Type value duration (D) form change (Vi)ft/sec		
Shock	Q : Shall not exceed the specification value.			
	RDC: within ±15% of initial value and shall not exceed the specification value	SMD 50 11 Half-sine 11.3		
		Lead 50 11 Half-sine 11.3		
		Preheat: 150°C,60sec.。		
	More than 95% of the terminal electrode should	Solder: Sn96.5% Ag3% Cu0.5%		
Solder ability	be covered with solder。	Temperature: $245\pm5^{\circ}$ $^{\circ}$ Flux for lead free: Rosin. 9.5% $^{\circ}$		
		Dip time: 4±1sec ∘		
		Depth: completely cover the termination  Depth: completely cover the termination		
		Temperature Temperature(°C) Time(s) ramp/immersion Number of		
Resistance to Soldering Heat		and emersion rate heat cycles		
		260 ±5 40 +4 25(-) +6(-)		
		(solder temp) 10 ±1 25mm/s ±6 mm/s 1		
	†	Preconditioning: Run through IR reflow for 2 times.( IPC/JEDEC J-STD-		
		020DClassification Reflow Profiles With the component mounted on a PCB with the device to be tested,		
		apply a force(>0805:1kg, <=0805:0.5kg)to the side of a device being		
		tested. This force shall be applied for 60 +1 seconds. Also the force shall be applied gradually as not to apply a shock to the component being		
	Appearance : No damage.	tested.		
	Impedance : within±15% of initial value			
Terminal Strength	Inductance : within±10% of initial value Q : Shall not exceed the specification value.	DUT . A		
	RDC: within ±15% of initial value and shall not			
	exceed the specification value e	wide		
		thick		
		substrate		
		press tool		
		,		
<u> </u>	1			

Note: When there are questions concerning measurement result: measurement shall be made after  $48 \pm 2$  hours of recovery under the standard condition.